



# Product Specification

Last updated Feb-08

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## DM389

<b>Product</b>	Double-Coated Tape
<b>Liner</b>	Havana brown glassine paper 80gsm.
<b>Carrier</b>	Transparent Mylar with thickness of 0.025mm
<b>Adhesive</b>	Cross linked solvent acrylic, pressure sensitive
<b>Description</b>	This tape has a strong Mylar base with a high tack solvent acrylic adhesive giving it excellent holding power and adhesion. Good resistance to weather conditions, UV, plasticizers and aging.
<b>Range of application</b>	Suitable for numerous fixing applications such as decorative and furniture trims, sign assembly, badge mounting, DIY and crafts.
<b>Application temperature</b>	18°C - 25°C; R.H. 55%±10%

<b>Total Thickness</b>	0.215mm – 0.225mm		
<b>Coating Thickness (Side A/B)</b>	0.095mm--0.100mm		
<b>Temperature resistance</b>	-20°C - 120°C		
<b>Initial Tack (Side A/B) (PSTC-6 #14 ball)</b>	< 5 cm		
<b>Holding Power (Side A/B) (PSTC-7)</b>	> 24 hrs 1 kg/2.5cmx2.5cm		
<b>Holding Power for temperature resistance 60°C (PSTC-7)</b>	> 24 hrs 0.5kg/2.5cmx2.5cm		
<b>Adhesion (Side A/B) (PSTC-1)</b>	g/15mm	OZ/0.6in	N/15mm
	>2500	>88.19	>24.4
<b>Solvent resistance</b>	Good		

Prior to application the surface should be made dry and free of any dirt, dust and grease. Use sufficient pressure over the whole surface at room temperature to ensure max. adhesive contact.

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