



Product Specification

Last updated February 08
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DB148

Product	Double coated tissue black
Liner	White PE paper 110gsm
Carrier	Black tissue with a thickness of 0.030mm
Adhesive	High performance solvent acrylic, pressure sensitive (clear)
Description	The solvent acrylic adhesive combines high initial tack with good shear and peel results and the tissue forms the base for excellent cohesive strength. This product has good resistance to UV, plasticizers, ageing and moisture, making it suitable for most demanding environments.
Typical applications	Laminating to foam and rubber for automotive industry, heavy duty splicing, bonding flexible materials, rough fabrics, mounting badges and nameplates
Application temperature	18°C - 25°C

Total Thickness	0.145mm – 0.155mm		
Coating Thickness (Side A/B)	0.055mm – 0.065mm		
Temperature resistance	-40°C - 160°C		
Initial Tack (Side A/B) (PSTC-6 #14 ball)	< 5 cm		
Holding Power (Side A/B) (PSTC-7)	> 24 hrs 1 kg/2.5cmx2.5cm		
Holding Power for temperature resistance 60°C (PSTC-7)	> 6 hrs 0.5kg/2.5cmx2.5cm		
Adhesion (Side A/B) (PSTC-1)	g/2.5cm	OZ/in	N/2.5cm
	>2000	>70.54	>19.5

Prior to application the surface should be made dry and free of any dirt, dust and grease. Use sufficient pressure over the whole surface at room temperature to ensure maximum adhesive contact.

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